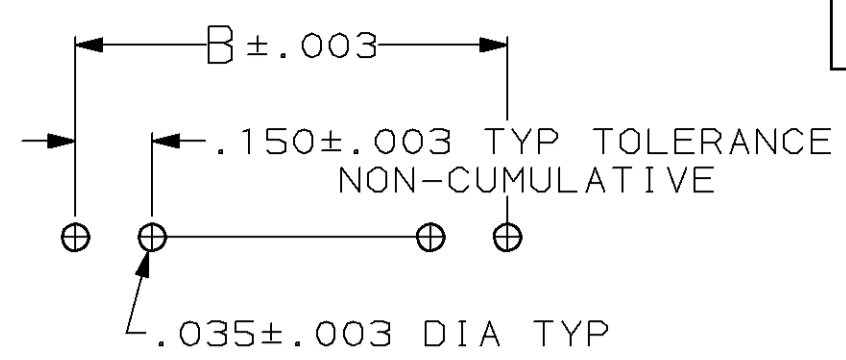
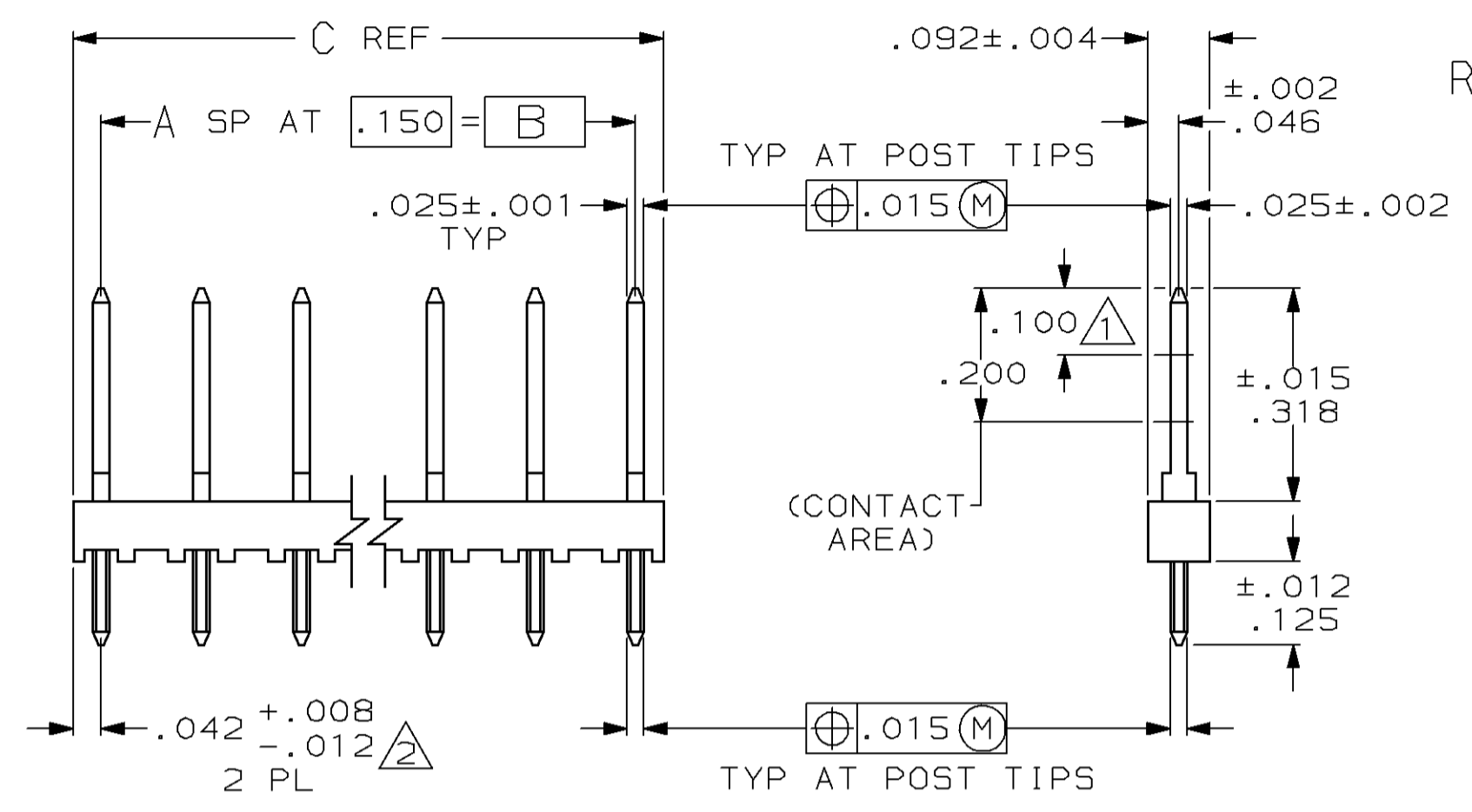


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LOC		DIST		P		F		REVISIONS		DATE	APPROVED
AD	39					ZONE	LTR	DESCRIPTION			
						D		REVISED REDRAWN ECN 863	-	-	
						E		REV LOC & DIST AD-4171	3-90	BF	
						F		REV PER AD-4846	11-14-90	-	
						G		REV PER AD-5159	07/16/91	KIH	
						H		REV PER 0010-1352-93 JK	1-19-94	JK	
						J		REV. PER ECN.0010-1359-93 TH	4/18/95	JK	
						K		REV PER 0010-0715-96	12AUG98	JP	



RECOMMENDED HOLE LAYOUT



- ① POINT OF MEASUREMENT FOR PLATING THICKNESS.
- ② THE NOTED DIMENSION APPLY FROM THE BASIC DIMENSION LINE (NOT THE POST CENTERLINE) TO THE SURFACE INDICATED.
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.

	3.984	3.900	26	27	2-87221-6
OBSOLETE	3.834	3.750	25	26	2-87221-5
OBSOLETE	3.684	3.600	24	25	2-87221-4
OBSOLETE	3.534	3.450	23	24	2-87221-3
OBSOLETE	3.384	3.300	22	23	2-87221-2
OBSOLETE	3.234	3.150	21	22	2-87221-1
OBSOLETE	3.084	3.000	20	21	2-87221-0
OBSOLETE	2.934	2.850	19	20	1-87221-9
OBSOLETE	2.784	2.700	18	19	1-87221-8
OBSOLETE	2.634	2.550	17	18	1-87221-7
OBSOLETE	2.484	2.400	16	17	1-87221-6
OBSOLETE	2.334	2.250	15	16	1-87221-5
OBSOLETE	2.184	2.100	14	15	1-87221-4
OBSOLETE	2.034	1.950	13	14	1-87221-3
OBSOLETE	1.884	1.800	12	13	1-87221-2
OBSOLETE	1.734	1.650	11	12	1-87221-1
	1.584	1.500	10	11	1-87221-0
OBSOLETE	1.434	1.350	9	10	87221-9
OBSOLETE	1.284	1.200	8	9	87221-8
OBSOLETE	1.134	1.050	7	8	87221-7
	.984	.900	6	7	87221-6
	.834	.750	5	6	87221-5
OBSOLETE	.684	.600	4	5	87221-4
	.534	.450	3	4	87221-3
	.384	.300	2	3	87221-2
OBSOLETE	.234	.150	1	2	87221-1

		C	B	A	NO OF POS	PART NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :	DR 10-18-85 L. RINGLEY	AMP INCORPORATED Harrisburg, Pa. 17105 NAME ASSEMBLY, MOD II, SINGLE ROW, .150¢, VERTICAL				
2 PL DEC ± -	CHK 10-28-85 T. ZOLA					
3 PL DEC ± .005	APPD 10-28-85 T. ZOLA					
ANGLES ± -	APPD 10-28-85 R. ELICKER					
MATERIAL: HOUSING - FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK	PRODUCT SPEC	SIZE C FSCM NO 00779 DRAWING NO 87221				
POSTS: PHOS BRONZE		SCALE 4:1 SHEET 1 OF 1				
FINISH: POSTS - .000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL	APPLICATION SPEC					
	WEIGHT					